



# HRC 555 Series Headed Lap splice

Headed Lap Splice (14d<sub>b</sub>)

## Advantages

- **Short Lap Splice**

Great for closure pours and other locations not permitting the length of conventional lap splices.

- **Field Friendly**

Alignment and length tolerances can easily be accommodated for both designer and contractor. Fixed heads eliminate any potential field sensitive installation concerns. Sufficient lap length is easily visually inspected.

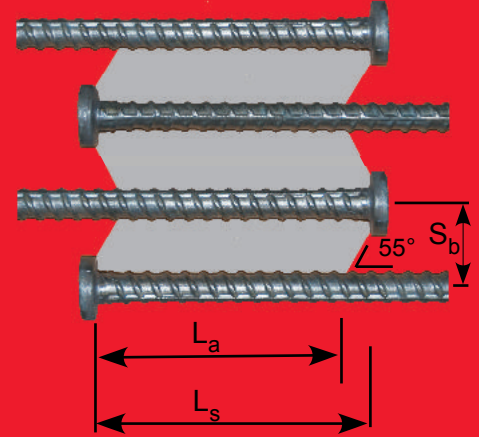
- **HRC Quality**

The Ultimate performance of HRC 555 headed bars can be fabricated and tested locally.

- **Economical**

Cost effective fabrication and installation

Design parameters per **ICC-ES ESR-2935**:



$$L_s = 1.3(L_a + S_b \tan 35^\circ)$$

$S_b$  = Centerline spacing between lapped headed bars, inches.

$L_a$  = The greater of  $8d_b$  or 6in. minimum anchorage length.

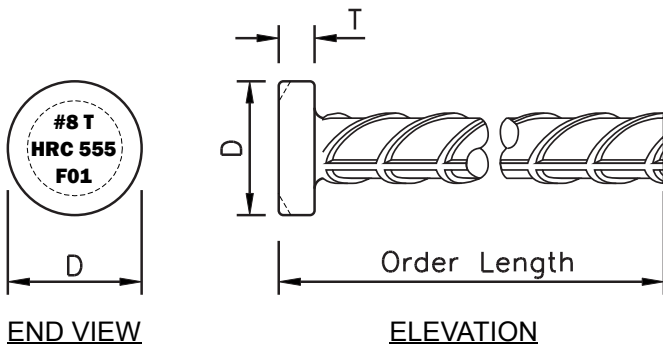


TABLE – HEADED LAP SPLICES

| Bar size                             | #4  | #5   | #6   | #7    | #8    | #9    | #10   | #11   |      |
|--------------------------------------|---|------|------|-------|-------|-------|-------|-------|------|
| Minimum Anchorage Length, $L_a$ [in] | 6.00  | 6.00 | 6.00 | 7.00  | 8.00  | 9.02  | 10.16 | 11.28 |      |
| Center spacing, $S_b=1.65 d_b$ [in]  | 0.83  | 1.03 | 1.24 | 1.44  | 1.65  | 1.86  | 2.10  | 2.33  |      |
| Minimum Lap Length, $L_s$ [in]       | 8.55  | 8.74 | 8.93 | 10.41 | 11.90 | 13.43 | 15.12 | 16.78 |      |
| Comment:                             | <b>Minimum spacing (edge of head touch spliced bar)</b>               |      |      |       |       |       |       |       |      |
| Center spacing, $S_b=2.65 d_b$ [in]  | 1.33  | 1.66 | 1.99 | 2.32  | 2.65  | 2.99  | 3.37  | 3.74  |      |
| Minimum Lap Length, $L_s$ [in]       | 9.01  | 9.31 | 9.61 | 11.21 | 12.81 | 14.45 | 16.27 | 18.07 |      |
| Comment:                             | <b>(Up to) 1.0db clear space between edge of head and spliced bar</b> |      |      |       |       |       |       |       |      |
| <b>HRC 555<br/>Head dimensions</b>   | $*T_{min}$ [in]   | 0.25 | 0.31 | 0.38  | 0.44  | 0.50  | 0.56  | 0.64  | 0.70 |
|                                      | D [in]  | 1.14 | 1.42 | 1.69  | 1.97  | 2.25  | 2.56  | 2.87  | 3.19 |
|                                      | $A_{brg}$ [sq.in]   | 0.82 | 1.27 | 1.80  | 2.45  | 3.18  | 4.14  | 5.20  | 6.43 |

\* Head thickness should be no larger than bar diameter.

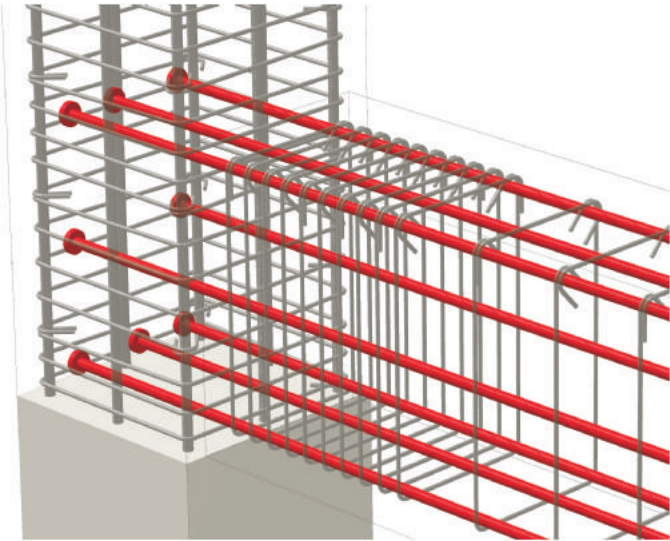
For updates and installation parameters please see applicable codes or visit [www.hrc-usa.com](http://www.hrc-usa.com). For current **ICC-ES ESR-2935** approval contact an HRC representative



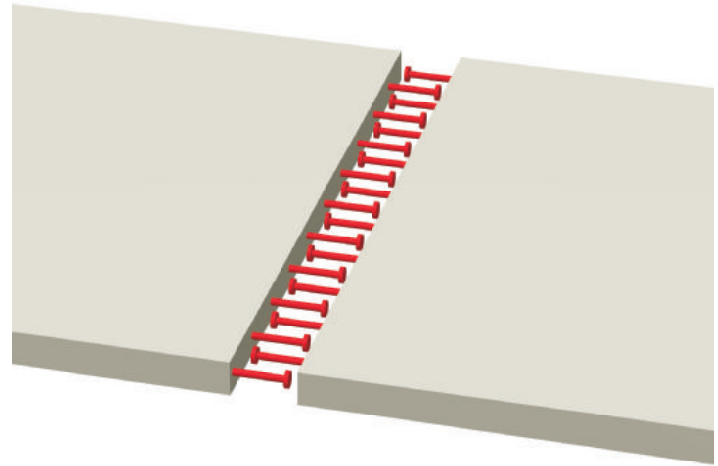
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# HRC 555 Series Typical Applications



*Beam-Column Connection*



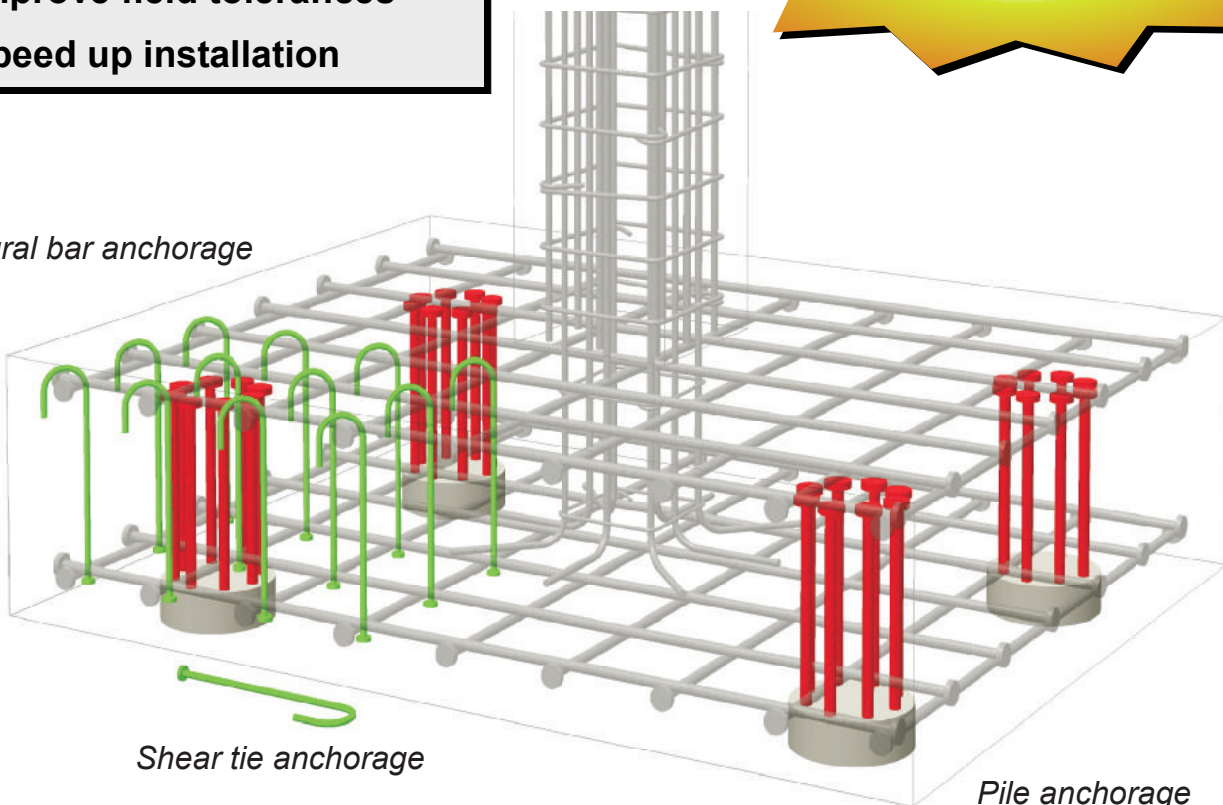
*Closure Pour*

## BENEFITS

- Simplify reinforcing details
- Reduce congestion
- Improve field tolerances
- Speed up installation

**THE ALTERNATIVE TO  
STANDARD HOOKS**

*Flexural bar anchorage*



*Shear tie anchorage*

*Pile anchorage*